

## ABSTRACT OF DISCLOSURE

A golf club whose position of the C.G. is easy to adjust, enabling a large-sized  
5 head. A shaft 7 is attached to a head 1 made by combining a plurality of metal shells 11,  
12, 13, 14. The respective shells 11, 12, 14 are formed into a preset thickness such as the  
thickness "a" by a grinding process, using shot blasting S. Thus the reduction in weight is  
resulted by the grinding process, thus enabling the free distribution of the weight. As a  
result, it becomes easier to adjust the position of the C.G., realizing a golf club head with  
10 a larger volume.